

# Work Order ID 53047

October 22, 2009 11:27:17 AM

Page 1

Item ID: D3849-047

Accept



Setup Start



Revision ID: B

Stop



Item Name: WEARPLATE

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: RP

Date: 07-10-27

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3849

B

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3849

Dwg Rev: B

Prog Rev: B

2-Deburr if necessary

0.00

SCRAP

18 9-10-28

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

Scrap.  
Now 21  
Rev-D  
u

18 9-10-28

12/10/16



# Work Order ID 53047

October 22, 2009 11:27:17 AM



Page 2

Item ID: D3849-047  
Revision ID: B  
Item Name: WEARPLATE

Accept



Setup Start



Stop



Start Date: 21/10/2009 Start Qty: 2.00  
Required Date: 30/10/2009 Req'd Qty: 2.00



Cust Item ID:  
Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00	2) 8091068			(X) 2	/		
130  Brake NC Brake NC	Memo Form as per Dwg	0.00 0.00	Sp 09/11/17			2	0		
140  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 0.00	2) 8091118			(X) 2	/		

**Work Order ID 53047**

Page 3

October 22, 2009 11:27:17 AM

Item ID: D3849-047

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Stop



Item Name: WEARPLATE

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150

0.00



Large Fab

Memo

0.00

Large Fab

1-On D3901-1 bar, fill cut outs with hard coat welding rod as per Dwg  
2059b Hardcoat rod  
Batch: \_\_\_\_\_2-Weld D3901-1 Bar to wearplate by positioning holes together as per Dwg  
304ss Welding Rod  
Batch: \_\_\_\_\_

160

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

170

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

**Work Order ID 53047**

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Page 4

Item ID: D3849-047

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Revision ID: B

Stop



Item Name: WEARPLATE

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00



Powdercoat

Memo

0.00

Powder Coating

190

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

200

0.00



Small Fab

Memo

0.00

Small Fab

1-Bond D3848-7 gasket to inner surface of wearplate using a thin layer of 3m  
1300/1300L Scotch grip adhesive  
Batch: \_\_\_\_\_

**Work Order ID 53047**

October 22, 2009 11:27:17 AM



Page 5

Item ID: D3849-047

Accept



Setup Start



Revision ID: B

Stop



Item Name: WEARPLATE

Start Date: 21/10/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 30/10/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
210  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00							
220  Packaging Packaging	Identify as per dwg & Stock Location: _____  Memo	0.00  0.00							
230  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

# Picklist Print

Page 1

October 22, 2009 11:27:24 AM

Work Order ID: 53047

Parent Item: D3849-047RevB

Parent Item Name: WEARPLATE

Start Date: 21/10/2009

Required Date: 30/10/2009

Start Qty: 2.00

Required Qty: 2.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3848-7RevB

Manufactured

No

Each

6.0000

2.0000



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP

6

51842

6

D3901-1RevB

Manufactured

No

Each

4.0000

2.0000



Bar

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

4

51841

4

M304S18GA

Purchased

No

sf

197.0169

6.2526



304/316 .050 Sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

197.0169053

108156

0.98526316

111743

23.7174

112178

44.3142421

112885

128

112885

189-10-28





<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	53047
<b>Description: Wearplate</b>		<b>Part Number:</b>	D3849-7
<b>Inspection Dwg: D3849 Rev: B</b>		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.188	+0.005/-0.001	.189	✓			
Ø0.375	+0.006/-0.001	.375	✓			
0.125	+/-0.010	.123	✓			
0.88	+/-0.030	.88	✓			
0.25	+/-0.030	.260	✓			
2.433	+/-0.010	2.441	✓			
6.801	+/-0.010	6.798	✓			
2.45	+/-0.030	2.45	✓			
4.38	+/-0.030	4.383	✓			
7.00	+/-0.030	7.00	✓			
4.00	+/-0.030	4.00	✓			
39.500	+/-0.010	39.500	✓			
54.26	+/-0.030	54.26	✓			
7.88	+/-0.030	7.878	✓			
5.89	+/-0.030	5.890	✓			
18.000	+/-0.010	18.000	✓			
36.000	+/-0.010	36.000	✓			
51.313	+/-0.010	51.313	✓			
0.050	+/-0.010	.049	✓			

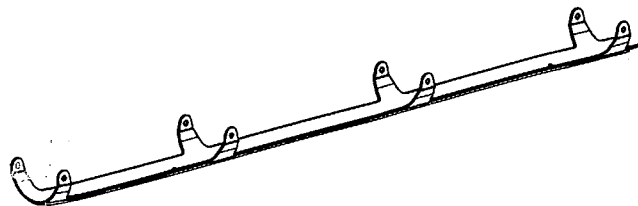
<b>Measured by:</b>	IB	<b>Audited by:</b>	S.	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	9-10-28	<b>Date:</b>	9/10/28	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue	P/O D3849-047	KJ

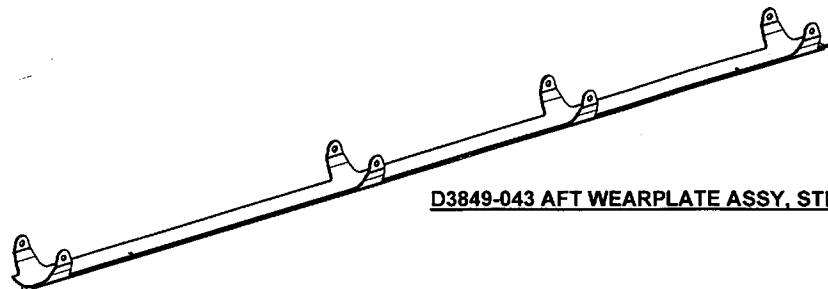
STATION  
1000

1000

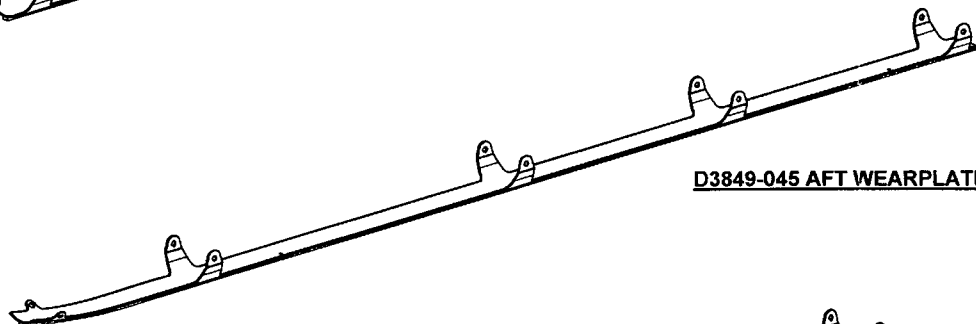
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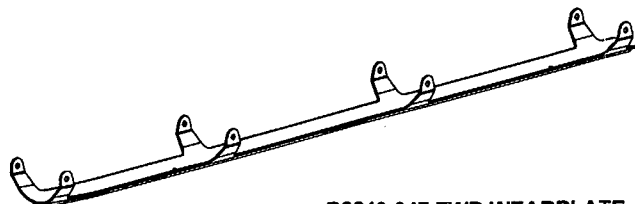
**D3849-041 FWD WEARPLATE ASSY, STD GEAR**



**D3849-043 AFT WEARPLATE ASSY, STD GEAR**



**D3849-045 AFT WEARPLATE ASSY, FLOAT GEAR**



**D3849-047 FWD WEARPLATE ASSY, FLOAT GEAR**

ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
1	X				D3849-041	FWD WEARPLATE ASSY, STD GEAR
2		X			D3849-043	AFT WEARPLATE ASSY, STD GEAR
3			X		D3849-045	AFT WEARPLATE ASSY, FLOAT GEAR
4				X	D3849-047	FWD WEARPLATE ASSY, FLOAT GEAR
11	1				D3849-1	PLATE
12		1			D3849-3	PLATE
13			1		D3849-5	PLATE
14				1	D3849-7	PLATE
15	1				D3848-1	GASKET
16		1			D3848-3	GASKET
17			1		D3848-5	GASKET
18				1	D3848-7	GASKET
19	1			1	D3901-1	BAR
20		1			D3901-3	BAR
21			1		D3901-5	BAR
31	A/R	A/R	A/R	A/R	2059B	HARDCOAT
32	A/R	A/R	A/R	A/R	1300 (OR 1300L)	3M SCOTCH-GRIP ADHESIVE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 53047

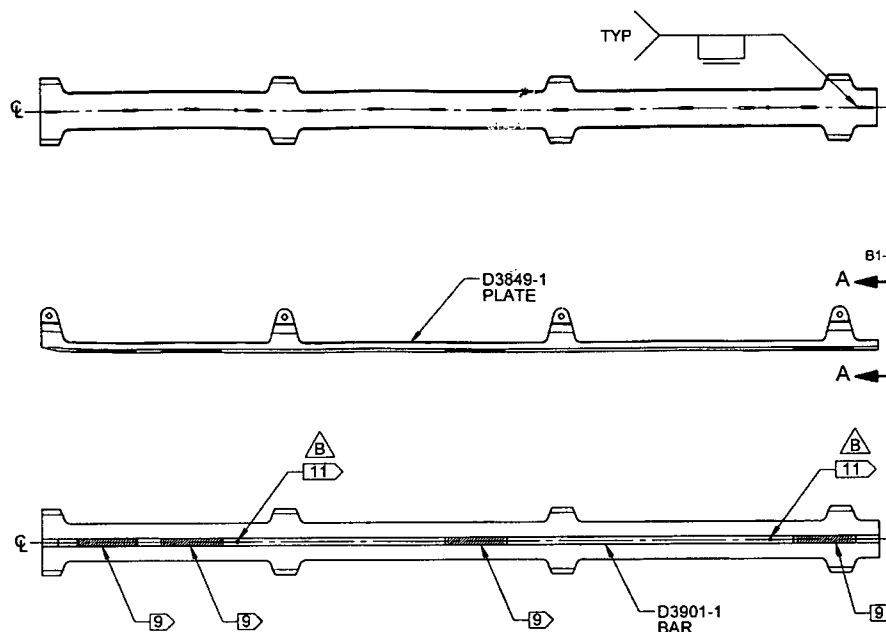
BA 09-10-22

**RELEASED**  
9/6/12

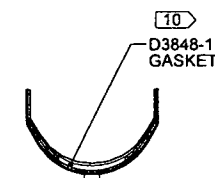
B	REVISED FLAT PATTERN Ø0.375 WAS SLOT HOLE ON D3849-1F/3F/5F (ZN A4-5, B4-7, B4-8, C2-10, B2-10); ADD D3849-047 (ZN D4-1, A4-1 & B4-5) & D3849-7/7F (ZN C4-9, A4-9); ADD SECTION K-K (ZN C5-10); 0.88 WAS 0.875 & 0.44 WAS 0.438 (ZN A3-10); ADD 0.25 & 0.88 (ZN D4-10, D3-10); ADD 0.88 & 0.44 (ZN C3-10 & B3-10); ADD FLAG NOTE (ZN A8-2, C6-2, C3-2, A8-3, C6-3, C3-3, A8-4, C6-4, C2-4); 66.87 WAS 67.36 (ZN B4-7)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<u>PH</u>	DRAWING NO.	REV. B
MFG. APPR.	<u>EO</u>	D3849	SHEET 1 OF 10
APPROVED	<u>AM</u>	TITLE	SCALE
DE APPR.	<u>MF</u>	WEARPLATE ASSY	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

53047



# **D3849-041 FWD WEARPLATE ASSY, STD/FLOAT GEAR**







**SECTION A-A** C3-2  
SCALE 2X

**RELEASED**  
09/07/15

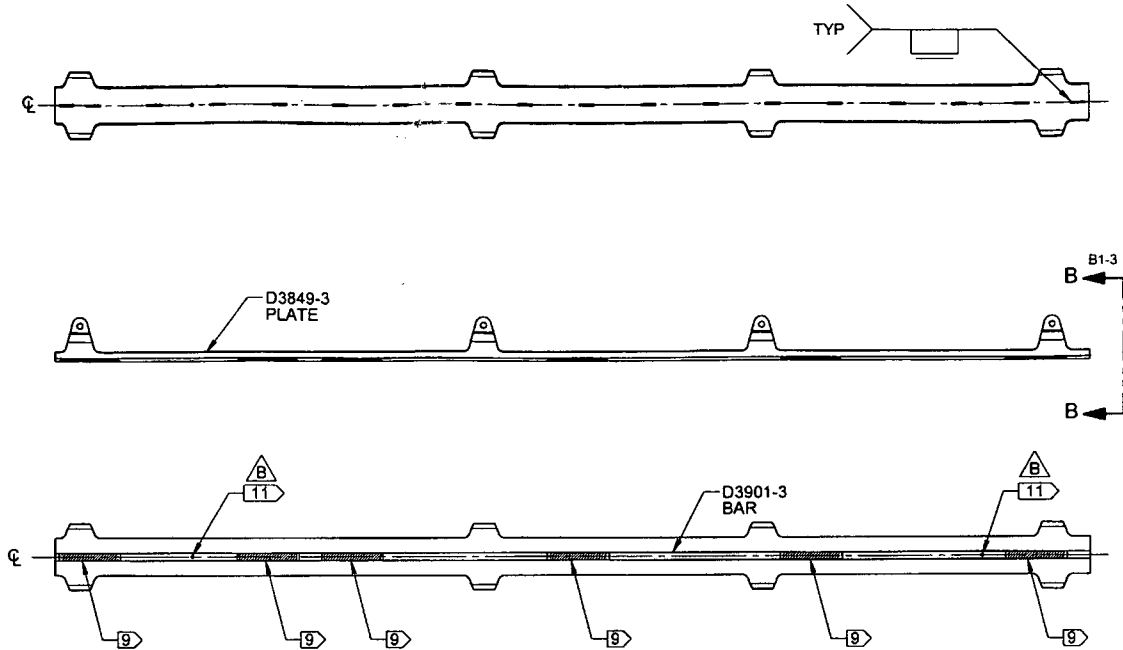
## **NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3849-041" USING YELLOW PAINT MARKER AT INSIDE SURFACE
- 7) WEIGHT: D3849-041 = 4.24 lbs
- 8) WELDING: PER QSI 004
- 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D3901-1 BAR ON ALL 3 SURFACES
- 10) AFTER FINISH, BOND D3848-1 GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE
- 11) TRANSFER DRILL  $\varnothing 0.188$  HOLES FROM D3849-1 PLATE TO D3901-1 BAR



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MFG. APPR.		D3849	SHEET 2 OF 10
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**D3849-043 AFT WEARPLATE ASSY, STD GEAR**

**SECTION B-B C2-3**  
SCALE 2X

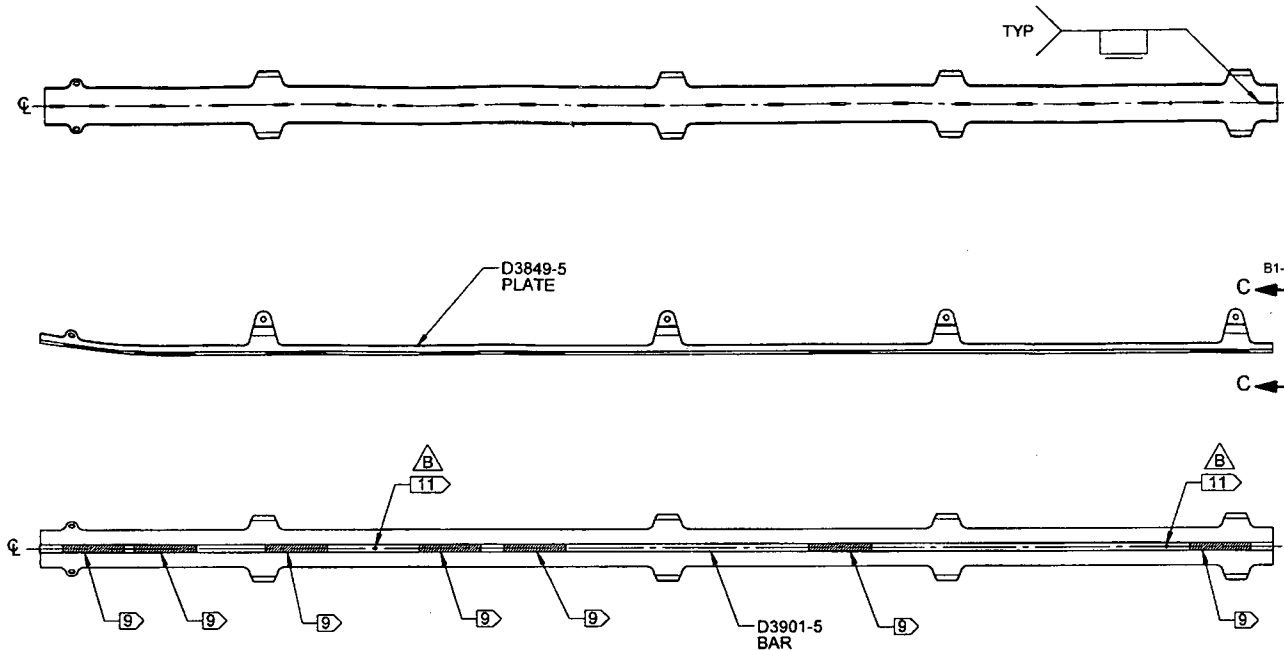
**RELEASED**  
9/6/15

**NOTES:**

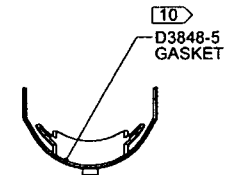
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3849-043" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3849-043 = 5.21 lbs
- 8) WELDING: PER QSI 004
- 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D3901-3 BAR ON ALL 3 SURFACES
- 10) AFTER FINISH, BOND D3848-3 GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE
- 11) TRANSFER DRILL  $\varnothing 0.188$  HOLES FROM D3849-3 PLATE TO D3901-3 BAR

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
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MFG. APPR.	RF	<b>D3849</b>	SHEET 3 OF 10
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	<b>WEARPLATE ASSY</b>	NTS
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**D3849-045 AFT WEARPLATE ASSY, FLOAT GEAR**



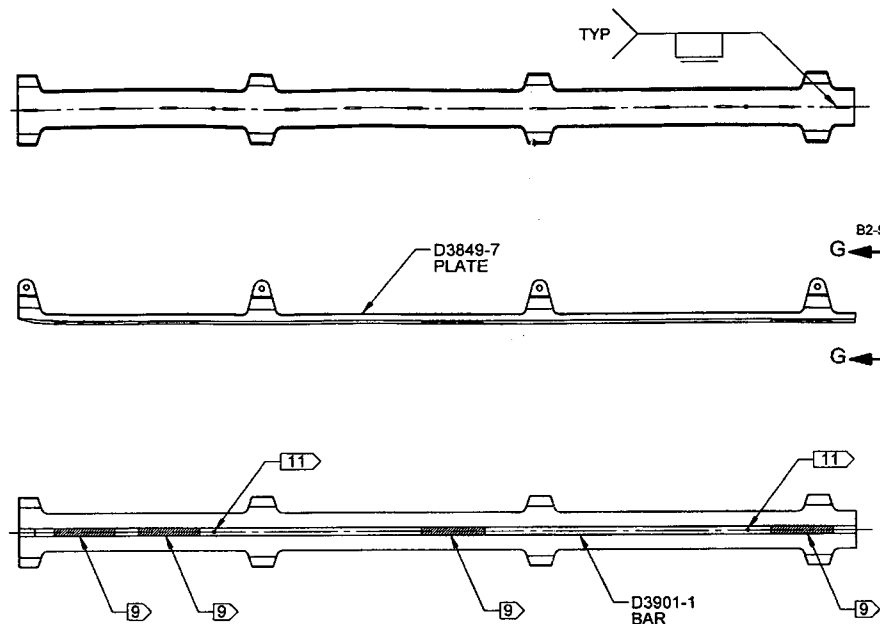
**SECTION C-C** C2-4  
SCALE 2X

**RELEASED**  
07/15/14

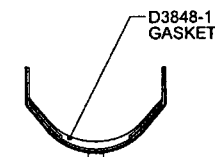
- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3849-045" USING YELLOW PAINT MARKER AT INSIDE SURFACE
  - 7) WEIGHT: D3849-045 = 5.98 lbs
  - 8) WELDING: PER QSI 004
  - 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D3849-5 BAR ON ALL 3 SURFACES
  - 10) AFTER FINISH, BOND D3848-5 GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE
  - 11) TRANSFER DRILL  $\varnothing 0.188$  HOLES FROM D3849-5 PLATE TO D3901-5 BAR

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
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MFG. APPR.	RF	D3849	SHEET 4 OF 10
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DE APPR.	RF	<b>WEARPLATE ASSY</b>	NTS
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53047



**D3849-047 FWD WEARPLATE ASSY, FLOAT GEAR**



**SECTION G-G** C3-5  
SCALE 2X

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3849-047" USING YELLOW PAINT MARKER AT INSIDE SURFACE
- 7) WEIGHT: D3849-047 = 4.26 lbs
- 8) WELDING: PER QSI 004
- 9) 2059B HARDCOAT WELD, 0.19 THICK x 0.50 WIDE, FLUSH WITH D3901-1 BAR ON ALL 3 SURFACES
- 10) AFTER FINISH, BOND D3848-7 GASKET TO INNER SURFACE OF WEARPLATE USING A THIN LAYER OF 3M 1300/1300L SCOTCH GRIP ADHESIVE
- 11) TRANSFER DRILL  $\varnothing 0.188$  HOLES FROM D3849-7 PLATE TO D3901-1 BAR

RELEASED  
09/07/12 MPA

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DRAWN	RF	PORT, HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3849	SHEET 5 OF 10
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
DATE	09.06.30	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

0.3 REF

R38.5

49.51

A-A

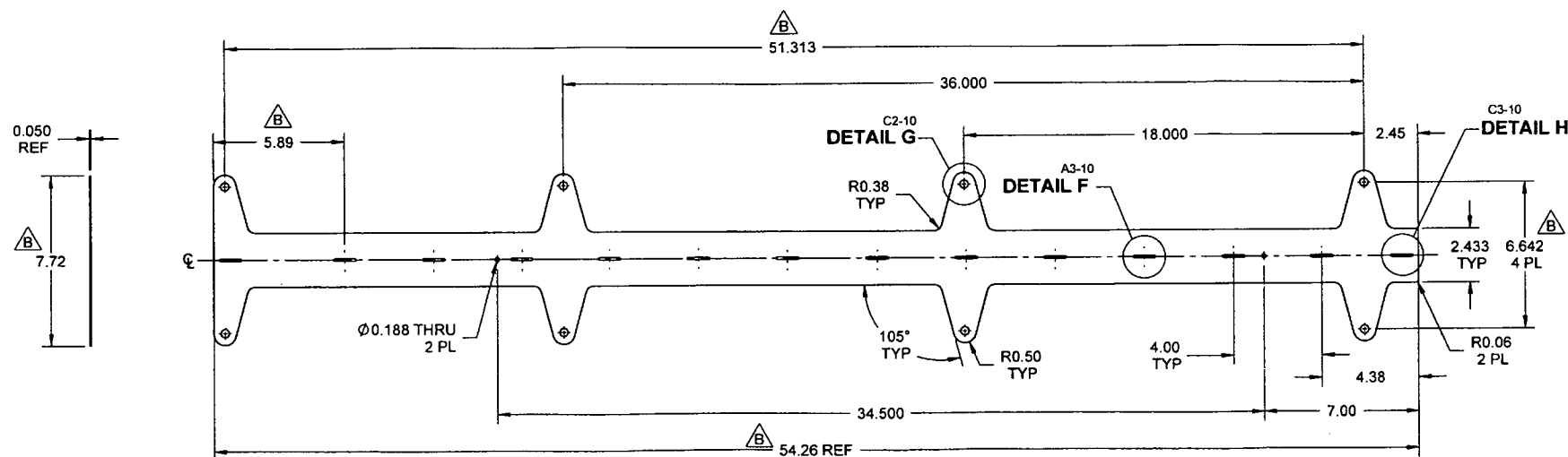
E

E

A6-10

D3849.1 PLATE

**D3849-1 PLATE**  
(MAKE FROM D3849-1F)



**D3849-1F FLAT PATTERN** 

RELEASE  
8/27/54

**NOTES:**

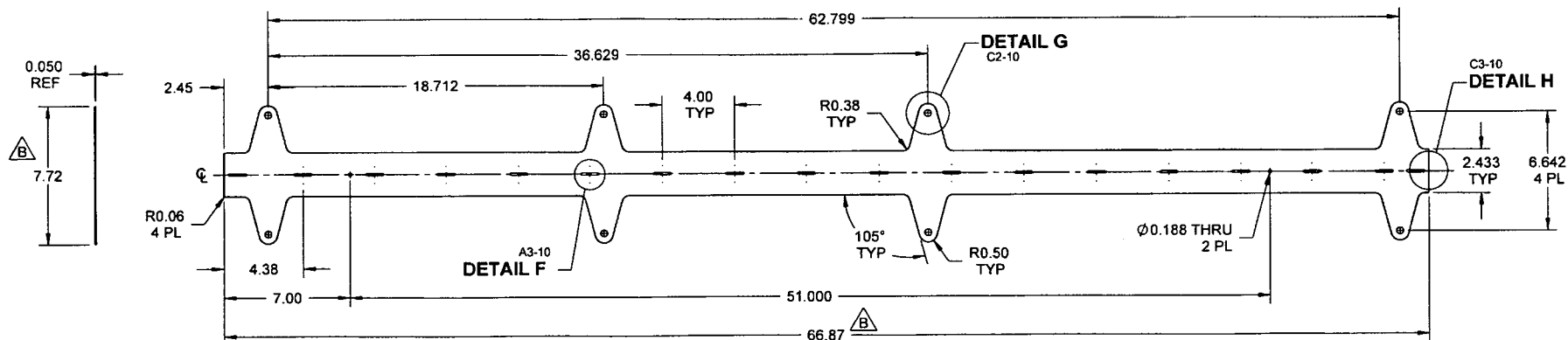
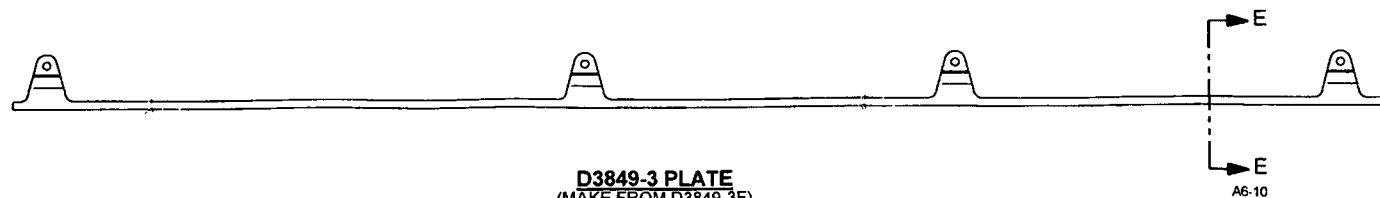
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
18 GAUGE 0.050 THICK, (REF. DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.33 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. 1
MFG. APPR.	<i>RF</i>	D3849	SHEET 6 OF 1
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	<b>WEARPLATE ASSY</b>	NTS
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53047

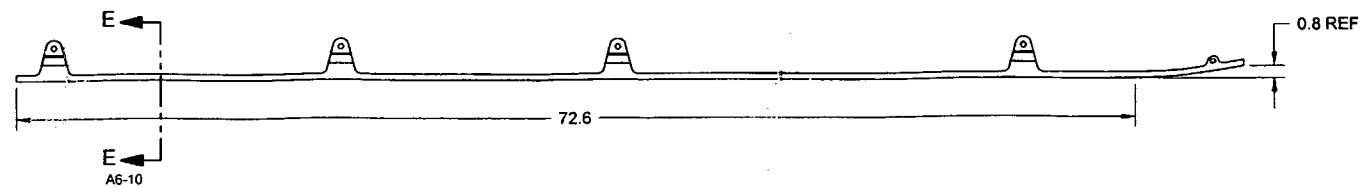
RELEASED  
19/07/54

## NOTES:

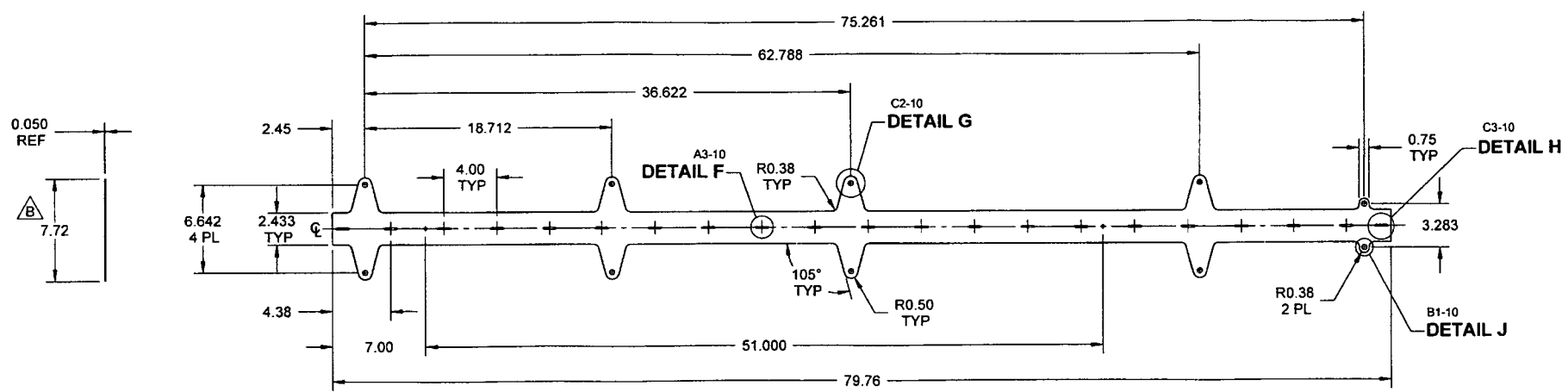
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
18 GAUGE 0.050 THICK, (REF. DART SPEC. M304S18GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.82 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	<i>AM</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AM</i>	<b>D3849</b>	SHEET 7 OF 10
APPROVED	<i>AM</i>	TITLE	SCALE
DE APPR.	<i>AM</i>	<b>WEARPLATE ASSY</b>	NTS
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**D3849-5 PLATE**  
(MAKE FROM D3849-5F)



**D3849-5F FLAT PATTERN** (B)

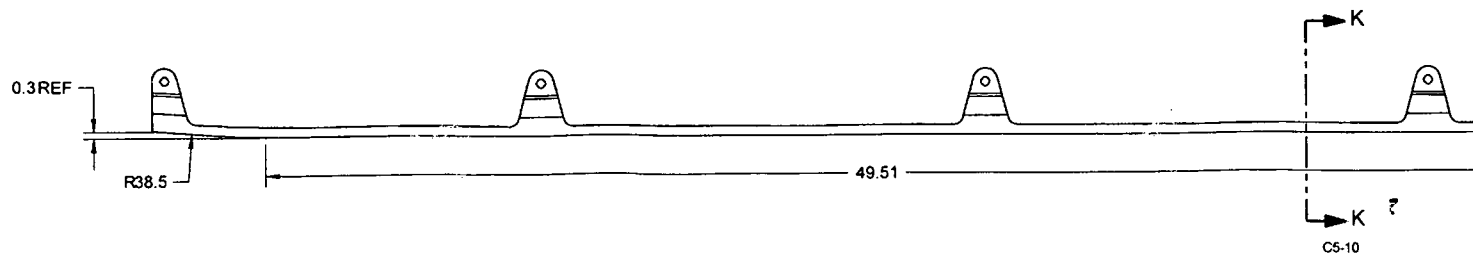
RELEASED  
9/17/14

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
18 GAUGE 0.050 THICK, (REF. DART SPEC. M304S18GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 3.30 lbs

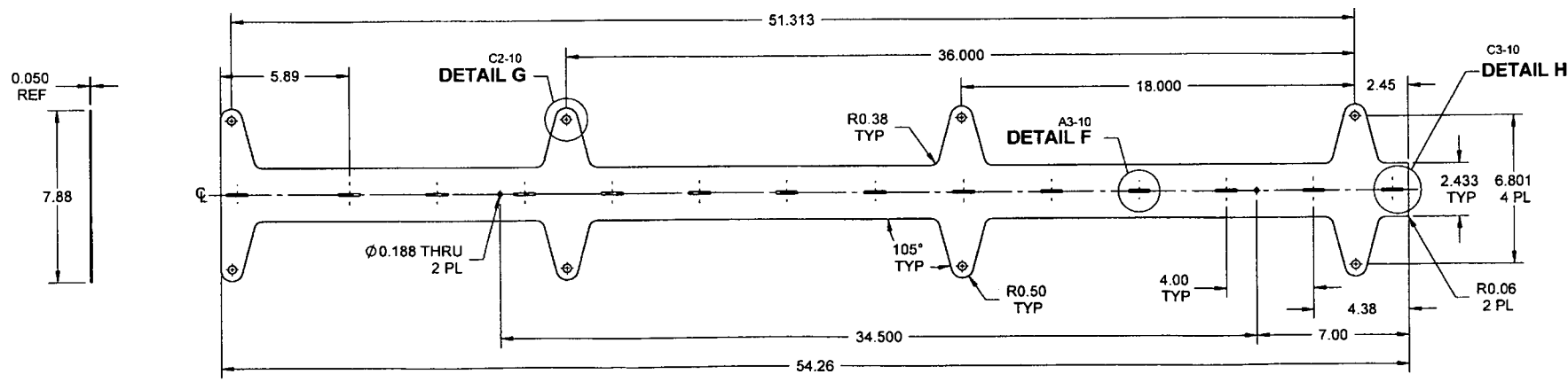
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3849	SHEET 8 OF 10
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	WEARPLATE ASSY	NTS
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**D3849-7 PLATE**   
(MAKE FROM D3849-7F)



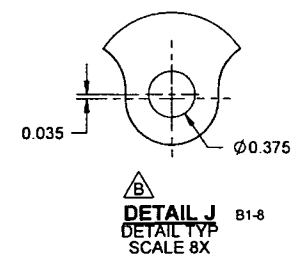
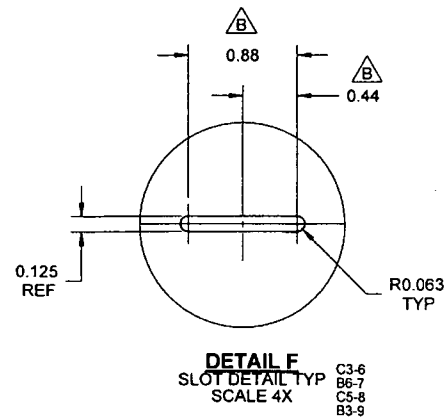
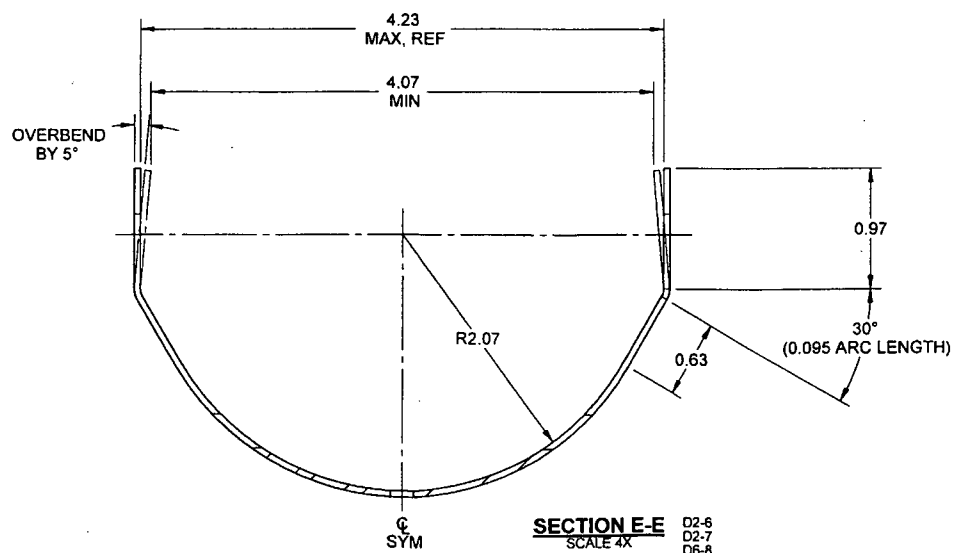
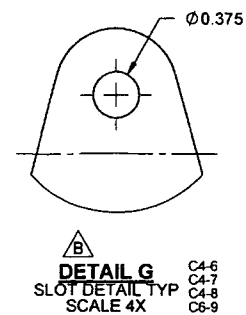
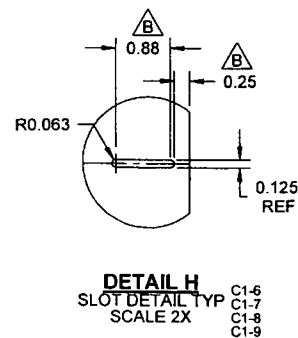
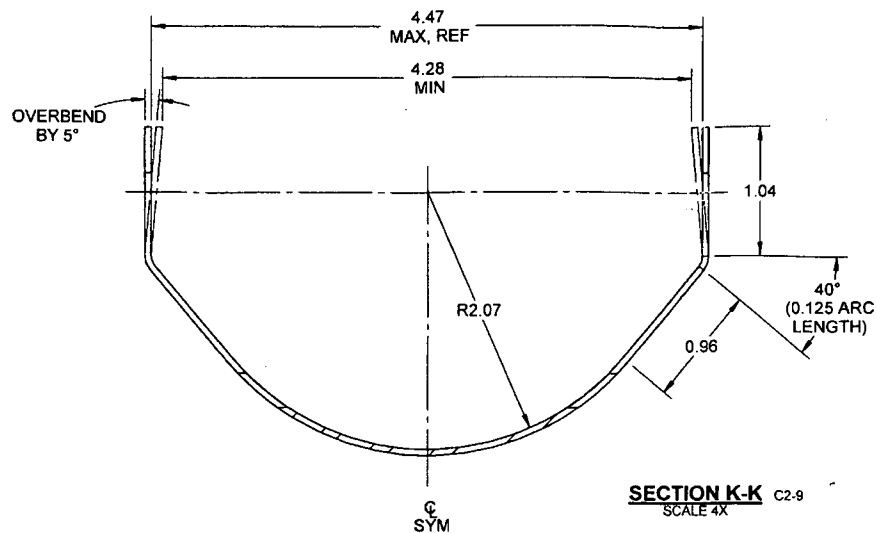
**D3849-7F FLAT PATTERN**

**RELEASED**  
9/67/15 M

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524  
18 GAUGE 0.050 THICK, (REF. DART SPEC. M304S18GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 2.34 lbs

DESIGN	RF	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	RF	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3849	SHEET 9 OF 10
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DE APPR.		WEARPLATE ASSY	NTS
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09/07/15

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DRAWN	RF	PORT HADLOCK, WA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	RF	D3849	SHEET 10 OF 10
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	WEARPLATE ASSY	NTS
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